

Conductor Types Used For Overhead Lines

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Conductor Types Used For Overhead Lines (on photo: Transmission Line 69KV Upper and 25KV Lower Near Cypress Area, Canada - by Wolf Read via Flickr)

Aluminium and its alloys conductor steel reinforced

The international standards covering most conductor types for [overhead lines](#) are **IEC 61089** (which supersedes IEC 207, 208, 209 and 210) and **EN 50182** and **50183** (see Table 1).

For **36 kV transmission and above** both **aluminium conductor steel reinforced (ACSR)** and all **aluminium alloy conductor (AAAC)** may be considered. **Aluminium conductor alloy reinforced (ACAR)** and **all aluminium alloy conductors steel reinforced (AACSR)** are less common than AAAC and all such conductors may be more expensive than ACSR.

Relevant national and international standards

Standard	Title	Comment
IEC 61089	Round wire concentric lay overhead electrical stranded conductors	Supersedes IEC 207 (AAC), 208 (AAAC), 209 (ACSR) and 210 (AACSR)
EN 50182	Conductor for overhead lines: round wire concentric lay stranded conductor	Supersedes IEC 61089 for European use. BSEN 50182 identical
EN 50183	Conductor for overhead lines: aluminium–magnesium–silicon alloy wires	

BS 183	Specification for general purpose galvanized steel wire strand	For earth wire
BS 7884	Specification for copper and copper-cadmium conductors for overhead systems	

Historically ACSR has been widely used because of its [mechanical strength](#), the widespread manufacturing capacity and cost effectiveness.

For all but local distribution, [copper-based overhead lines are more costly](#) because of the copper conductor material costs. Copper (*BS 7884 applies*) has a very high corrosion resistance and is able to withstand desert conditions under sand blasting.

All aluminium conductors (AAC) are also employed at local distribution voltage levels.

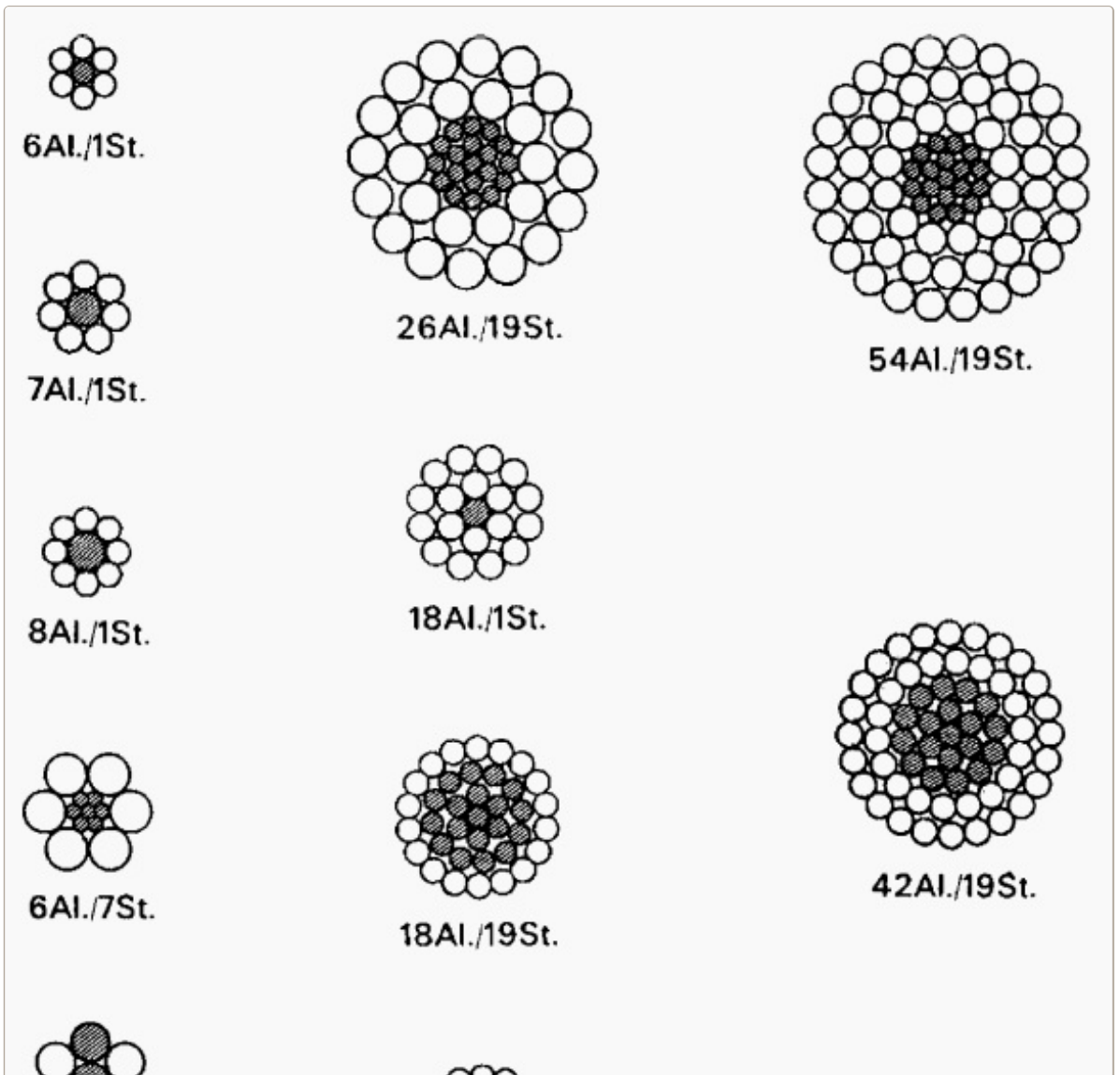
From a materials point of view the choice between ACSR and AAAC is not so obvious and at larger conductor sizes the AAAC option becomes more attractive. AAAC can achieve **significant strength/weight ratios** and for some constructions **gives smaller sag and/or lower tower heights**. With regard to long-term creep or relaxation ACSR with its steel core is considerably less likely to be affected.

Joining does not impose insurmountable difficulties for either ACSR or AAAC types of conductor as long as normal conductor cleaning and general preparation are observed. AAAC is slightly easier to joint than ACSR.

Figure 1 illustrates typical strandings of ACSR. The conductor, with an outer layer of segmented strands, has a smooth surface and a slightly reduced diameter for the same [electrical area](#).

Historically there has been no standard nomenclature for overhead line conductors, although in some parts of the world code names have been used based on animal (**ACSR – UK**), bird (**ACSR – North America**), insect (**AAAC – UK**) or flower (**AAAC – North America**) names to represent certain conductor types.

Aluminium-



based conductors have been referred to by their nominal aluminium area. Thus, ACSR with 54 Al strands surrounding seven steel strands, all strands of diameter d **3.18 mm**, was designated **54/7/3.18; alu area 428.9 mm², steel area 55.6 mm²** and described as having a nominal aluminium area of **400 mm²**.

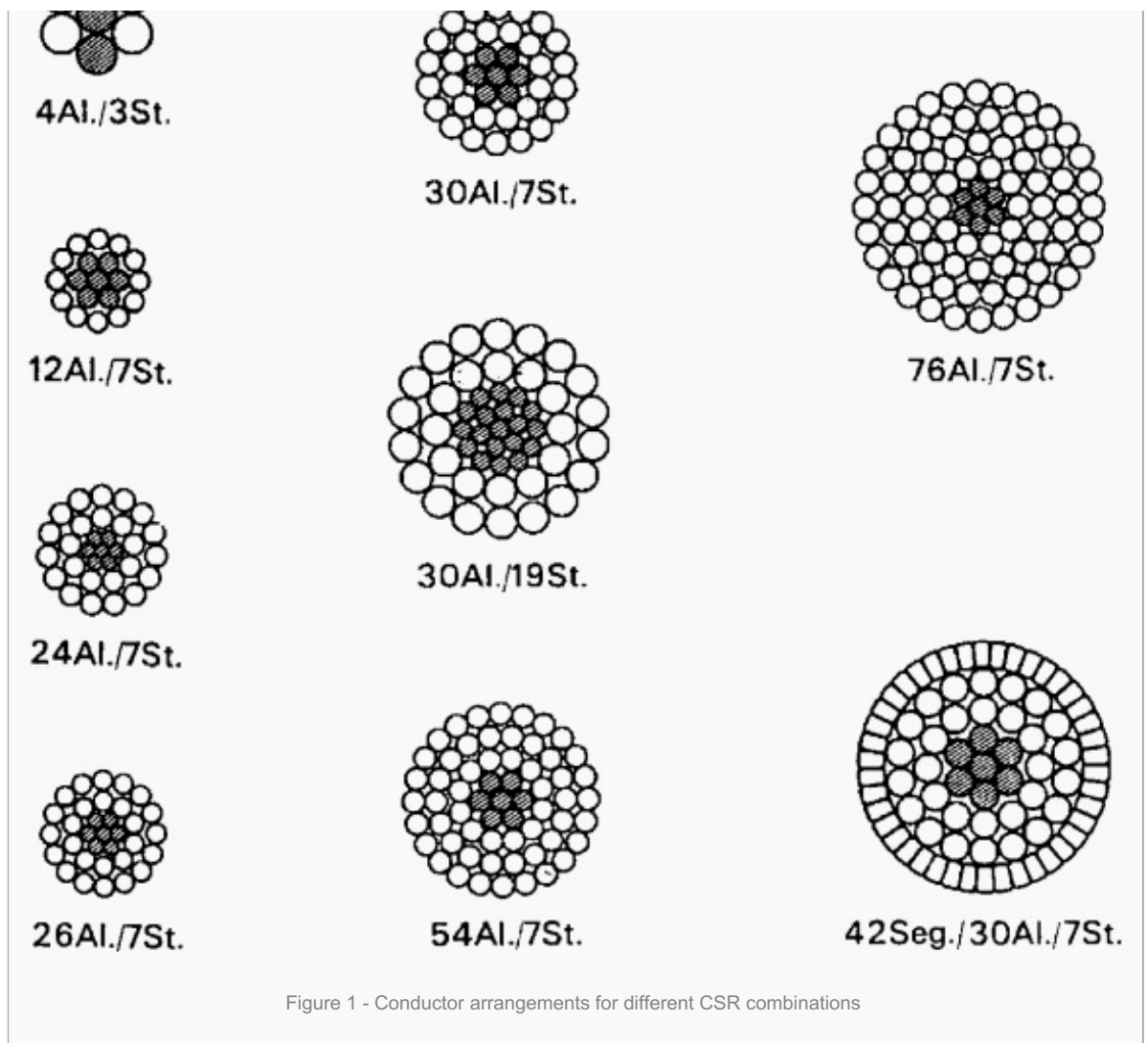


Figure 1 - Conductor arrangements for different CSR combinations

In France, the conductor total area of **485 mm²** is quoted and in Germany the aluminium and steel areas, **429/56, are quoted**. In Canada and USA, the area is quoted in circular mils (1000 circular mils **0.507 mm²**).

Within Europe standard **EN50182** has coordinated these codes while permitting each country to retain the actual different conductor types via the National Normative Aspects (NNAs).

Table below explains the **EN 50182 designation system**.

Conductor designation system to EN50182:2001

1. A designation system is used to identify **stranded conductors** made of aluminium with or without steel wires.
2. **Homogeneous aluminium conductors** are designated **AL_x**, where x identifies the type of aluminium. Homogeneous aluminium-clad steel conductors are designated **yzSA** where y represents the type of steel (*Grade A or B, applicable to class 20SA only*), and z represents the class of aluminium cladding (*20, 21, 30 or 40*).
3. **Composite aluminium/zinc coated steel conductors** are designated **AL_xST_{yz}**, where AL_x identifies the external aluminium wires (envelope), and ST_{yz} identifies the steel core. In the designation of zinc coated steel wires, y represents the type of steel (Grades 1 to 6) and z represents the class of zinc coating (A to E).
4. **Composite aluminium/aluminium-clad steel conductors** are designated **AL_xlyzSA**, where AL_x identifies the external aluminium wires (envelope), and yzSA identifies the steel core as in 2.
5. **Conductors are identified as follows:**

1. A code number giving the nominal area, rounded to an integer, of the aluminium or steel as appropriate;
2. A designation identifying the type of wires constituting the conductor. For composite conductors the first description applies to the envelope and the second to the core.

The development of '**Gap type**' heat-resistant conductors offers the possibility of higher conductor temperatures.

The design involves **an extra high strength galvanized steel core**, and **heat-resistant aluminium alloy outer layers**, separated by a gap filled with heat-resistant grease. To maintain the gap, the wires of the inner layer of the aluminium alloy are trapezoid shaped. Depending on the alloys used, temperatures of **up to 210°C** are possible, with a current carrying capacity of up to twice that of hard-drawn aluminium.

This offers particular value where projects involve upgrading existing circuits.

Resource: *Transmission and Distribution Electrical Engineering* by Dr C. R. Bayliss CEng FIET and B. J. Hardy ACGI CEng FIET

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