

# SEWAGE TREATMENT – II

## Package plants and batch reactors

In order to use less space, treat difficult waste, deal with intermittent flow or achieve higher environmental standards, a number of designs of hybrid treatment plants have been produced. Such plants often combine all or at least two stages of the three main treatment stages into one combined stage. In the UK, where a large number of sewage treatment plants serve small populations, package plants are a viable alternative to building discrete structures for each process stage.

For example, one process which combines secondary treatment and settlement is the Sequential Batch Reactor (SBR). Typically, activated sludge is mixed with raw incoming sewage and mixed and aerated. The resultant mixture is then allowed to settle producing a high quality effluent. The settled sludge is run off and re-aerated before a proportion is returned to the head of the works. SBR plants are now being deployed in many parts of the world including North Liberty, Iowa, and Llanasa, North Wales.

The disadvantage of such processes is that precise control of timing, mixing and aeration is required. This precision is usually achieved by computer controls linked to many sensors in the plant. Such a complex, fragile system is unsuited to places where such controls may be unreliable, or poorly maintained, or where the power supply may be intermittent.

Package plants may be referred to as high charged or low charged. This refers to the way the biological load is processed. In high charged systems, the biological stage is presented with a high organic load and the combined floc and organic material is then oxygenated for a few hours before being charged again with a new load. In the low charged system the biological stage contains a low organic load and is combined with flocculate for a relatively long time.

## Sludge

### Sludge treatment

The coarse primary solids and secondary biosolids accumulated in a wastewater treatment process must be treated and disposed of in a safe and effective manner. This material is often inadvertently contaminated with toxic organic and inorganic compounds (e.g. heavy metals). The purpose of digestion is to reduce the amount of organic matter and the number of disease-causing microorganisms present in the solids. The most common treatment options include anaerobic digestion, aerobic digestion, and composting.

## **Anaerobic digestion**

Anaerobic digestion is a bacterial process that is carried out in the absence of oxygen. The process can either be thermophilic digestion in which sludge is fermented in tanks heated to about 38°C or mesophilic digestion where sludge is maintained in large tanks for weeks to allow natural mineralisation of the sludge. Thermophilic digestion generates biogas with a high proportion of methane that may be used to both heat the tank and run engines or microturbines for other on-site processes. In large treatment plants sufficient energy can be generated in this way to produce more electricity than the machines require. The methane generation is a key advantage of the anaerobic process. Its key disadvantage is the long time required for the process (up to 30 days) and the high capital cost.

No treatment plants currently use the process, but under laboratory conditions it is possible to directly generate useful amounts of electricity from organic sludge using naturally occurring electrochemically active bacteria. Potentially, this technique could lead to an ecologically positive form of power generation, but in order to be effective such a microbial fuel cell must maximize the contact area between the effluent and the bacteria-coated anode surface, which could severely hamper throughput.

## **Aerobic digestion**

Aerobic digestion is a bacterial process occurring in the presence of oxygen. Under aerobic conditions, bacteria rapidly consume organic matter and convert it into carbon dioxide. Once there is a lack of organic matter, bacteria die and are used as food by other bacteria. This stage of the process is known as endogenous respiration. Solids reduction occurs in this phase. Because the aerobic digestion occurs much faster than anaerobic digestion, the capital costs of aerobic digestion are lower. However, the operating costs are characteristically much greater for aerobic digestion because of energy costs for aeration needed to add oxygen to the process.

## **Composting**

Composting is also an aerobic process that involves mixing the wastewater solids with sources of carbon such as sawdust, straw or wood chips. In the presence of oxygen, bacteria digest both the wastewater solids and the added carbon source and, in doing so, produce a large amount of heat.

Both anaerobic and aerobic digestion processes can result in the destruction of disease-causing microorganisms and parasites to a sufficient level to allow the resulting digested solids to be safely applied to land used as a soil amendment material (with similar benefits to peat) or used for agriculture as a fertilizer provided that levels of toxic constituents are sufficiently low.

## **Thermal depolymerization**

Thermal depolymerization uses hydrous pyrolysis to convert reduced complex organics to oil. The premacerated, grit-reduced sludge is heated to 250C and compressed to 40 MPa. The hydrogen in the water inserts itself between chemical bonds in natural polymers such as fats, proteins and cellulose. The oxygen of the water combines with carbon, hydrogen and metals. The result is oil, light combustible gases such as methane, propane and butane, water with soluble salts, carbon dioxide, and a small residue of inert insoluble material that resembles powdered rock and char. All organisms and many organic toxins are destroyed. Inorganic salts such as nitrates and phosphates remain in the water after treatment at sufficiently high levels that further treatment is required.

The energy from decompressing the material is recovered, and the process heat and pressure is usually powered from the light combustible gases. The oil is usually treated further to make a refined useful light grade of oil, such as no. 2 diesel and no. 4 heating oil, and then sold.

The choice of a wastewater solid treatment method depends on the amount of solids generated and other site-specific conditions. However, in general, composting is most often applied to smaller-scale applications followed by aerobic digestion and then lastly anaerobic digestion for the larger-scale municipal applications.

### **Sludge disposal**

When a liquid sludge is produced, further treatment may be required to make it suitable for final disposal. Typically, sludges are thickened (dewatered) to reduce the volumes transported off-site for disposal. Processes for reducing water content include lagooning in drying beds to produce a cake that can be applied to land or incinerated; pressing, where sludge is mechanically filtered, often through cloth screens to produce a firm cake; and centrifugation where the sludge is thickened by centrifugally separating the solid and liquid. Sludges can be disposed of by liquid injection to land or by disposal in a landfill. There are concerns about sludge incineration because of air pollutants in the emissions, along with the high cost of supplemental fuel, making this a less attractive and less commonly constructed means of sludge treatment and disposal. There is no process which completely eliminates the requirements for disposal of biosolids.

In South Australia, after centrifugation, the sludge is then completely dried by sunlight. The nutrient rich biosolids are then provided to farmers free-of-charge to use as a natural fertiliser. This method has reduced the amount of landfill generated by the process each year.

### **Treatment in the receiving environment**

Many processes in a wastewater treatment plant are designed to mimic the natural treatment processes that occur in the environment, whether that environment is a natural water body or the

ground. If not overloaded, bacteria in the environment will consume organic contaminants, although this will reduce the levels of oxygen in the water and may significantly change the overall ecology of the receiving water. Native bacterial populations feed on the organic contaminants, and the numbers of disease-causing microorganisms are reduced by natural environmental conditions such as predation, exposure to ultraviolet radiation, etc. Consequently in cases where the receiving environment provides a high level of dilution, a high degree of wastewater treatment may not be required. However, recent evidence has demonstrated that very low levels of certain contaminants in wastewater, including hormones (from animal husbandry and residue from human birth control pills) and synthetic materials such as phthalates that mimic hormones in their action, can have an unpredictable adverse impact on the natural biota and potentially on humans if the water is re-used for drinking water. In the US and the UK, uncontrolled discharges of wastewater to the environment are not permitted under law, and strict water quality requirements are to be met.

Source : [http://engineering.wikia.com/wiki/Sewage\\_treatment](http://engineering.wikia.com/wiki/Sewage_treatment)