Recycling -

i) On-site Recovery and Reuse - Reuse of wasted materials in the same process or for another useful application within the industry.

ii) Production of Useful by-product - Modification of the waste generation process in order to transform the wasted material into a material that can be reused or recycled for another application within or outside the company.

4) Product Modification – Characteristics of the product can be modified to minimise the environmental impacts of its production or those of the product itself during or after its use (disposal).

b. Importance of source reduction of waste:

(i) Source reduction conserves raw material and energy resources. Smaller packages and concentrated products typically use fewer materials and less energy to manufacture and transport.

(ii) Source reduction reduces releases to air, land and water. For example, it takes less fuel to transport lighter weight materials.

(iii) Source reduction cuts back on what has to be thrown away. That helps keep solid waste disposal costs down, which is good for municipal budgets and consumers.

(iv) Source-reduced products take up less space, and are more efficient and easier to use.
c. Source reduction is the highest goal in the solid waste management hierarchy - Reduce, Reuse, Recycle: As explained above, by itself, recycling does not address the issue of wasteful product use. When recycling is coupled with source reduction, however, wasteful purchase and use of products is minimized. Whenever possible, reduce or reuse first, then recycle. The practice of source reduction benefits the environment through reduced energy consumption and pollution, conservation of natural resources, and extension of valuable landfill space. It can also have economic benefits by reducing costs associated with transportation, disposal or recycling of waste. Plus, source reduction can save you money every day. Everyone can participate in source reduction. REDUCE OR REUSE FIRST, THEN RECYCLE.

C. Waste reduction in production process and reduction in use of raw materials gives significant effect on profitability and promoting cleaner environment:

Waste arising out from production processes can have a significant effect on your profitability. The challenge is to reduce this waste without undermining the effectiveness of the process. The reduction of waste generation also mitigates the wastes disposal and recycling problem; thereby improving the environment standard.

a. During the production process some typical problems include the excessive consumption of energy or raw materials, losses in the production process itself, rejection at the inspection stage and failure when the customer is using the end product. In order to reduce waste you have to be very much conversant with the process. To know where waste is arising, you need to understand your processes and technology used. To do this, you could produce a flowchart of your operations. You can then discuss the process with your employees and get their feedback on where waste is occurring, and what you can do to reduce it. This approach helps you focus on the most important areas, with more detailed analysis of the operation at various segments of the process, if necessary.

b. Common things you might do to improve the efficiency of production processes and reduce waste include:

(i) reusing rinse water in cooling systems;
(ii) regularly checking that equipment is correctly calibrated;

(iii) reducing unnecessary stoppages in the production line;

(iv) upgrading or replacing old equipment;

(v) minimizing spills or leaks;

(vi) using sealed systems to allow all the waste to be collected in one place, without leakage, so that as much waste as possible can be reused, recycled or disposed of correctly.

c. An effective waste minimization program scrutinizes the whole business from suppliers to product design, production practices to disposal. It will also enable you to minimize the different input resources, including water and energy, chemicals and solvents, and paper and electrical equipment.

Preventing waste from occurring in the first place is the most efficient solution. Constant monitoring of your production processes and preventive maintenance can ensure waste is avoided before it occurs.

d. Reduce your use of raw materials at the fullest extent – Given current levels of consumption; recycling rubbish isn’t sufficient to tackle the amount and type of waste produced. Waste needs to be designed out of the system at source, and what cannot be designed out should be reused.

(i) Developing better “closed loop systems” – where waste is treated as a resource – eliminates the need for unused resources and waste disposal.
(ii) If you’re a manufacturer, using raw materials more efficiently can bring significant cost savings and environmental benefits. To do this, you should look at all aspects of your production process, including transportation and warehousing.

(iii) Try to ensure you don’t over-order materials for one-off or bespoke jobs. Check how you handle and store raw materials. Even failing to empty all bags and containers properly could lead to significant amounts of waste.

(iv) Look carefully at the waste you’re disposing of. Could any of it be reprocessed and put back into the production process? Could it be reused for another purpose? For example, packaging from suppliers can be reused to transport your own products. Also, waste water from manufacturing processes could be reused for low grade purposes.

(v) Another important area to consider is product design. Are there ways of designing your product so that it uses fewer raw materials? Try to use materials that have already been recycled or that are easier to recycle.

(vi) Issues such as raw material use, waste production, energy consumption and emissions to the atmosphere should be considered at each stage of the product lifecycle.

D. Suggestions for better waste management:

You can help reduce waste at home by learning basic waste-saving habits. You can buy products that come in concentrated forms or products that use minimal packaging. And you can reuse, repair, recycle, or compost products that would otherwise be thrown away.

REDUCE

* Buy the largest size package and products that do more than one thing; for example, shampoos that include conditioners.
* Buy concentrated products or compact packages, such as frozen juices and fabric softeners you mix with water at home.

* Look for products with minimal packaging. You will be using fewer natural resources, and you will have less to throw away.

* When you mow your lawn, leave grass clippings on the ground instead of bagging them. Grass clipping decompose quickly, adding nutrients to the soil.

REUSE

* Buy reusable products such as rechargeable batteries.

* Pass on magazines, catalogues, and books to neighbors, hospitals, schools, and nursing homes.

* Reuse plastic or glass containers for food storage, nails, and so on.

* Reuse plastic shopping bags, boxes, and lumber.

* Reuse wrapping paper, gift bags, and bows. Use the Sunday comics for wrapping children’s birthday presents.

REPAIR
* Try to repair before you consider replacement of lawn mowers, tools, vacuum cleaners, and TVs.

* Donate items you can’t repair to local charities or vocational schools.

* Keep appliances in good working order. Properly maintained appliances are less likely to wear out or break and will not have to be replaced as frequently.

RECYCLE

* Shop for items that are recyclable or are made from recycled materials.

* Recycle newspapers, plastics, glass, and cans.

* If a recycling program does not exist in your community, contact community officials to see if it would make sense to start one.

COMPOST

* Compost yard and kitchen waste. Compost makes an excellent fertilizer and improves the soil.

* If there’s no room for compost pile, offer compostable materials to community composting programs or garden projects near you.

E. Conclusion - The biggest challenges in waste reduction programme lies in sustaining the process. The enthusiasm of the implementing team wanes off with time. Such tragic ends should be avoided. Backing
out from commitment, predominance of production at any cost, absence of rewards and appreciation, and shifting of priorities are some of the commonly encountered reasons, which one should check and avoid. Also monitoring and review of the implemented measures should be communicated to all employees in the industry so that it fans the desires for minimizing wastes.