## TRANSPORT PROPERTIES OF HYDROGEN PEROXIDE

All properties of propellant-grade solutions of H<sub>2</sub>O<sub>2</sub> that involve the transfer of mass or energy at the molecular level are presented in the following paragraphs.

## **Viscosity**

Experimental determinations of the viscosity of liquid  $H_2O_2$ - $H_2O$  solutions ranging in composition from 0 to 100 w/o  $H_2O_2$ , have been reported in Ref. 1, Ref. 2, and Ref. 3. Curve fits of these data at 0, 20, 25, and 50 C (32, 68, 77, and 122 F) are graphically illustrated as a function of w/o  $H_2O_2$  (from 50 to 100 w/o) in Fig. 2.18 and 2.18a. In addition, viscosity measurements have been conducted on 98 w/o  $H_2O_2$  (Ref. 4) from 20 to 85 C (68 to 185 F) and on 90 w/o  $H_2O_2$  (Ref. 5) from 77 to 325 F (25 to 162.8 C). The data for 98 and 70 w/o  $H_2O_2$  from the various sources has been plotted as a function of temperature and compared to the viscosity of water in Fig. 2.19 and 2.19a.

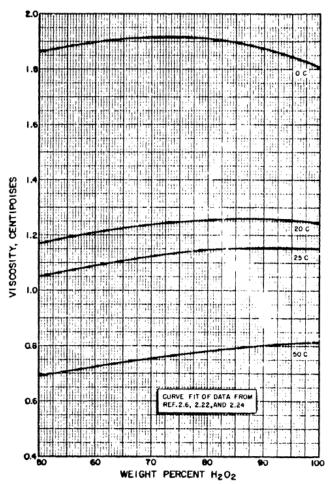


Figure 2.18. Viscosity of Liquid Hydrogen Peroxide-Water Solutions

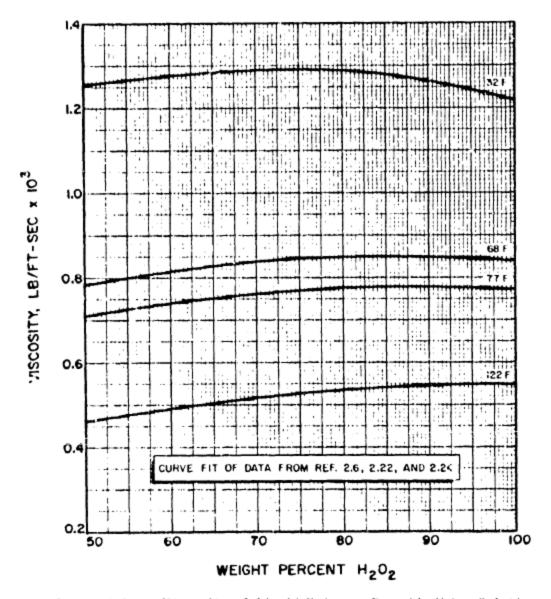


Figure 2.18a. Viscosity of Liquid Hydrogen Peroxide-Water Solutions

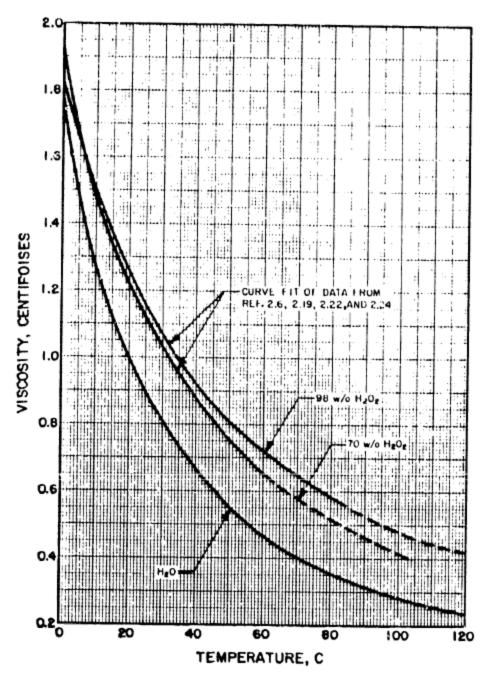


Figure 2.19. Viscosities of 98 w/o Hydrogen Peroxide, 70 w/o Hydrogen Peroxide, and Water

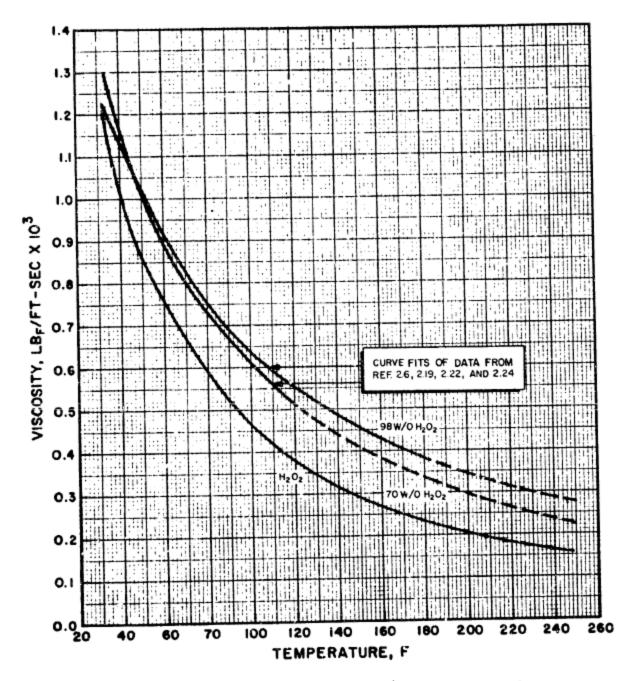


Figure 2.19a. Viscosities of 98 w/o Hydrogen Peroxide, 70 w/o Hydrogen Peroxide, and Water

An equation representing these data from 100 to 300 C (212 to 540 F) with an estimated precision of  $\pm 2$  percent is given as:

 $\mu$  (micropoises) = 134 + 0.35 [T $_{\!\scriptscriptstyle (C)}$  – 100] -14 Y where

 $Y = mole fraction H_2O_2 in vapor$ 

This equation, comparing the vapor viscosity of water with 100 w/o  $H_2O_2$ , is graphically represented in Fig. 2.20.

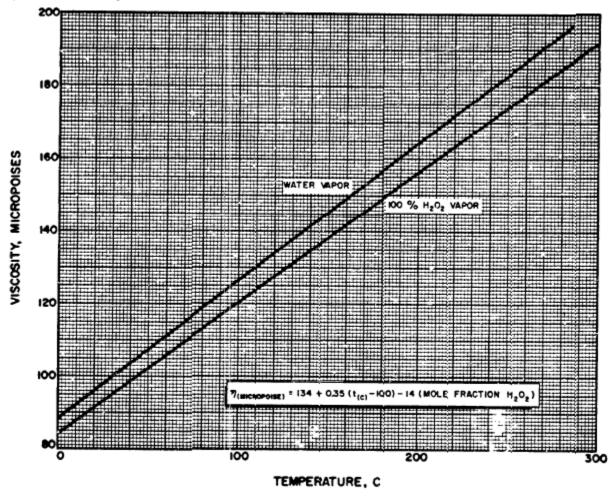


Figure 2.20. Viscosity of Hydrogen Peroxide and Water Vapor

Source: http://www.diyspaceexploration.com/transport-properties-of-hydrogen-peroxide/